MIAMI-DADE

BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

American Warming & Ventilating
7301 International Drive
Holland, Ohio 43528

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami Dade County Product Control Division (in Miami-Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade county Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code including the High Velocity Hurricane Zone.

DESCRIPTION: 6" Louver System Model LE32.

APPROVAL DOCUMENT: Drawing No.1217, titled "LE-32 Louver System" dated 04/03/03 with no revisions, prepared by W.W. Schaefer Engineering & Consulting, PA, signed and sealed by W. W. Schaefer P.E., bearing the Miami-Dade County Product Control Approval stamp with the NOA number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This **NOA # 03-1001.01** consists of this page, evidence page as well as approval document mentioned above.

The submitted documentation was reviewed by **Candido F. Font PE.**

04/22/04

PRODUCT CONTROL ACCEPTED

NOA No: 03-1001.01
Expiration Date: April 22, 2009
Approval Date: April 22, 2004

American Warming & Ventilating.

NOTICE OF ACCEPTANCE: EVIDENCE PAGE

A. DRAWINGS.

1. Drawing prepared by W. W. Schaefer Engineering & Consulting, P.A. titled "LE-32 Louver System" Drawing No. 1217, dated 04/03/03 with no revision signed and sealed by W. W. Shaefer, PE.

B. TESTS.

	Test Report	Test Standard	Test Date	Test Witness
1.	HTL 0198-0508-03	TAS 201, 202 & 203	05/15-19/03	V. J. Abraham PE.
2.	HTL 0198-0618-03	TAS 201, 202 & 203	06/06-25/03	V. J. Abraham PE.
3.	HTL 0198-0804-03	TAS 201, 202 & 203	08/06-08/03	V. J. Abraham PE.
4.	HTL 0198-0508-03	TAS 201, 202 & 203	05/08-13/03	V. J. Abraham PE.
5.	HTL 0198-0804-03	TAS 201, 202 & 203	08/08-11/03	V. J. Abraham PE.
6.	HTL 0198-0324-03	TAS 201, 202 & 203	03/24-26/03	V. J. Abraham PE.
7.	HTL 0198-0324-03	TAS 201, 202 & 203	03/24-04/16	V. J. Abraham PE.
8.	HTL 0198-0324-03	TAS 201, 202 & 203	03/24-24/03	V. J. Abraham PE.
9.	HTL 0198-0324-03	TAS 201, 202 & 203	03/25-04/21	V. J. Abraham PE.
10	HTL 0198-0128-03	TAS 201, 202 & 203	02/10-04/21	V. J. Abraham PE.
11	HTL 0198-0508-03	TAS 202	05/13-13/03	V. J. Abraham PE.
12	HTL 0198-0324-03	TAS 202	03/27-27/03	V. J. Abraham PE.
13	HTL 0198-0324-03	TAS 201 & 203	03/24-04/21	V. J. Abraham PE.
14	AT 01-45720.01	TAS 100(A)-95	06/16/03	J. A. Reed PE.

C. CALCULATIONS.

1. Allowable Load Calculations, dated 09/04/03, pages 1 to 11 of 11, prepared by W. W. Schaefer Engineering & Consulting, PA, signed and sealed by W. W. Schaefer. PE.
2. Allowable Load Calculations, dated 03/04/04, pages 1 of 6, prepared by W. W. Schaefer Engineering & Consulting, PA signed and sealed by W. W. Shaefer. PE.

D. QUALITY ASSURANCE

1. Miami-Dade Product Control Division.

E. STATEMENTS

1. Code compliance letter issued by W. W. Schaefer Engineering & Consulting, PA. on 09/22/03, signed and sealed by W. W. Schaefer, PE.
2. Test compliance letter issued by Hurricane Test Laboratory, Inc on 09/09/03, signed and sealed by V. J. Abraham, PE.
3. No interest letter issued by W. W. Schaefer Engineering & Consulting, P.A. on 09/22/03, signed and sealed by W. W. Schaefer, PE.

04/22/04

Candido F. Font PE.
Sr. Product Control Examiner
NOA No 03-1001.01
Expiration Date: April 22, 2009
Approval: Date: April 22, 2004

FASTENER SCHEDULE

ANCHOR TYPE	(5) SUBSTRATE	MINIMUM EMBEDMENT	MINIMUM EDGE DIST.
(3) NO. 10 S.S. SCREW	WOOD	1 3/8"	3/4"
NO. 10-24 TEK SCREW	METAL STUD OR STEEL	FULL	3/4"
(1) 1/4" CONCRETE SCREW	C90 CONCR. BLOCK	1 1/4"	2 1/2"
(1) 1/4" CONCRETE SCREW	CONCRETE	1 1/4"	2"
(2) 1/4" BOLT	STEEL OR METAL STUD	FULL	3/4"
(4) 3/8" SLEEVE ANCHOR	CONCRETE	2 1/2"	2"
(2) 3/8" BOLT	STEEL	FULL	3/4"

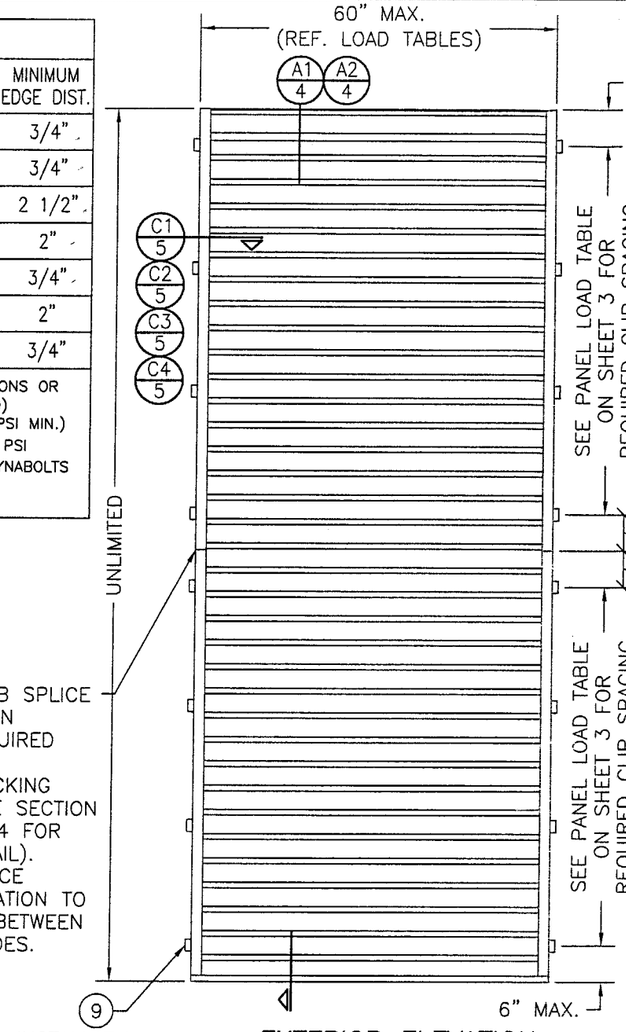
(1) CONCRETE SCREWS SHALL BE ITW RAMSET/RED HEAD OR ELCO TAPCONS OR HILTI KWIK-CON II. (HARDENED STEEL OR S.S. PER AISI 1021 & 410)
(2) BOLT SHALL BE MIN. A307 GALVANIZED OR 304 S.S. (Fv = 10,000 PSI MIN.)
(3) WOOD SCREWS SHALL HAVE MIN. YIELD STRENGTH OF Fyb = 80,000 PSI
(4) SLEEVE ANCHORS MAY BE GALVANIZED OR S.S. RAMSET RED HEAD DYNABOLTS OR POWERS RAWL POWER BOLT.
(5) SEE GENERAL NOTES FOR SUBSTRATE REQUIREMENTS.

CORNER & BLADE END CONSTRUCTION

BLADE TO JAMB: BLADE END BUTTS TO JAMB, IS WELDED WITH ONE 1/8" X 5" WELD AND SCREWED TO JAMB WITH WITH 2 NO. 8 X 3/4" S.S. SMS SCREWS THROUGH JAMB AND INTO BLADE SCREW SPLINES.
HEAD TO JAMB: HEAD FRAME IS SQUARE CUT, BUTTED AND JOINED TO JAMB WITH ONE 1/8" X 5" WELD AND 2 NO. 8 X 3/4" S.S. SMS SCREWS THROUGH JAMB AND INTO HEADER SCREW SPLINES.
SILL TO JAMB: SIDE JAMB BUTTS TO SILL AND IS JOINED TO SILL WITH THREE(3) 1/8" X 1" WELDS AND 2 NO. 8 X 3/4" S.S. SMS SCREWS THROUGH SILL AND INTO JAMB SCREW SPLINES.

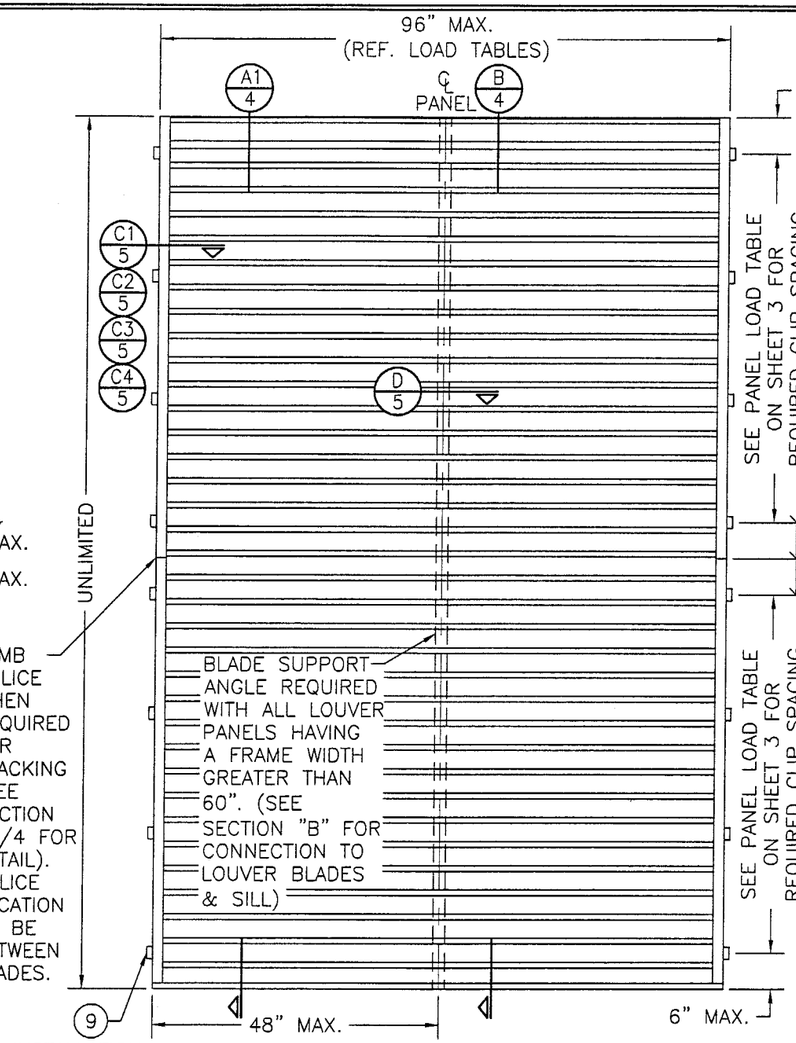
GENERAL NOTES:

1. IT SHALL BE THE RESPONSIBILITY OF THE PERMIT HOLDER TO VERIFY THE STRUCTURAL INTEGRITY OF THE EXISTING STRUCTURE TO SUPPORT THE LOADS SUPERIMPOSED BY THE LOUVERS.
2. THESE LOUVER SYSTEMS HAVE BEEN DESIGNED & TESTED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE (FBC) AND PROTOCOLS TAS-100, 201, 202 & 203 FOR HIGH VELOCITY HURRICANE ZONE (HVHZ) AREAS.
3. EACH LOUVER ASSEMBLY SHALL BE PERMANENTLY LABELED AS FOLLOWS: AMERICAN WARMING AND VENTILATING
   HOLLAND, OH
   MIAMI-DADE COUNTY PRODUCT CONTROL APPROVED
4. ALL CONCRETE SUBSTRATE SHALL BE MIN. 3000 PSI.
5. ALL WOOD SUBSTRATE SHALL BE MIN. G = 0.55 DENSITY.
6. ALL METAL STUD SUBSTRATE SHALL BE MIN. 16 GA. Fy = 33 ksi.
7. ALL STRUCTURAL STEEL SUBSTRATE SHALL BE MIN. 12 GA. Fy = 36 ksi.
8. PANEL WIDTHS & HEIGHTS ARE LIMITED AS SHOWN IN ELEVATIONS.
9. MULLED PANELS MAY BE HORIZONTALLY INSTALLED TO AN UNLIMITED NUMBER. VERTICAL STACKING OF MULLED PANELS MAY OCCUR PROVIDING A STRUCTURAL SUPPORT IS DESIGNED & INSTALLED BY OTHERS TO SUPPORT ALL LOADS TRANSFERED FROM THE LOUVER ASSEMBLY (SINGLE PANELS MAY RUN TO UNLIMITED HEIGHT PER ELEVATION IF NO MULLION EXISTS).
10. SEPARATION OF DISSIMILAR MATERIALS MUST BE MAINTAINED PER ALL APPLICABLE CODES & SECTION 2003.8.4 OF FBC 2001.
11. THIS SYSTEM HAS BEEN TESTED FOR WATER INFILTRATION RESISTANCE AND IS A WATER RESISTANT SYSTEM WHEN THE DAMPER BLADE IS ATTACHED TO THE LOUVER BLADES AS SHOWN IN SECTION "A2/4".
12. UNLESS THE DAMPER BLADE IS ATTACHED TO THE LOUVER BLADES, THE LOUVER IS TO BE INSTALLED IN A LOCATION WHERE THE ROOM BEHIND THE LOUVER IS DESIGNED TO DRAIN WATER PENETRATING INTO THE ROOM, AND THE ROOM WILL HOUSE WATER RESISTANT/WATER PROOF EQUIPMENT, COMPONENTS OR SUPPLIES.
13. INCREASE OF STRESSES AND ALLOWABLE LOADS BY 33% ARE USED TO PREPARE THESE DRAWINGS.
14. ALL DETAILS OF SHEETS 8 THRU 11 MUST COMPLY WITH THE LOUVER DETAILS SHOWN ON SHEETS 1 THRU 7. ANY DISCREPANCY IS CONTROLLED BY THE DETAILS ON SHEETS 1 THRU 7.



EXTERIOR ELEVATION
SINGLE LOUVER PANEL WITHOUT BLADE SUPPORT ANGLE

NOTE: LOUVER PANELS MAY BE STACKED/SPLICED VERTICALLY OR THE LOUVER PANEL MAY RUN VERTICALLY TO INFINITE HEIGHT PROVIDING OPENING IS PROPERLY DESIGNED BY OTHERS TO SUPPORT THE LOUVER PANELS.



EXTERIOR ELEVATION
SINGLE LOUVER PANEL WITH BLADE SUPPORT ANGLE

NOTE: LOUVER PANELS MAY BE STACKED/SPLICED VERTICALLY OR THE LOUVER PANEL MAY RUN VERTICALLY TO INFINITE HEIGHT PROVIDING OPENING IS PROPERLY DESIGNED BY OTHERS TO SUPPORT THE LOUVER PANELS. BLADE SUPPORT ANGLE IS CONTINUOUS FROM HEAD TO SILL AND SPLICING OF THIS ANGLE IS NOT PART OF THIS APPROVAL.

ALLOWABLE PRESSURES

PRESSURES VARY WITH PANEL SIZE, CLIP SPACING & MULLION CONDITIONS & SHALL BE CONTROLLED BY THE LESSER OF THE ALLOWABLE PRESSURE FOR EACH OF THOSE APPLICABLE CONDITIONS. SEE LOAD TABLES ON SHEET 3 FOR ALLOWABLE PRESSURES.

Approved as complying with the Florida Building Code
Date 4/22/4
NOA# 03-1001.07
Miami Dade Product Control Division
By

DRAWN BY: K.P.S. | CHECKED BY: W.W.S.
PLOT: 1=24 | DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

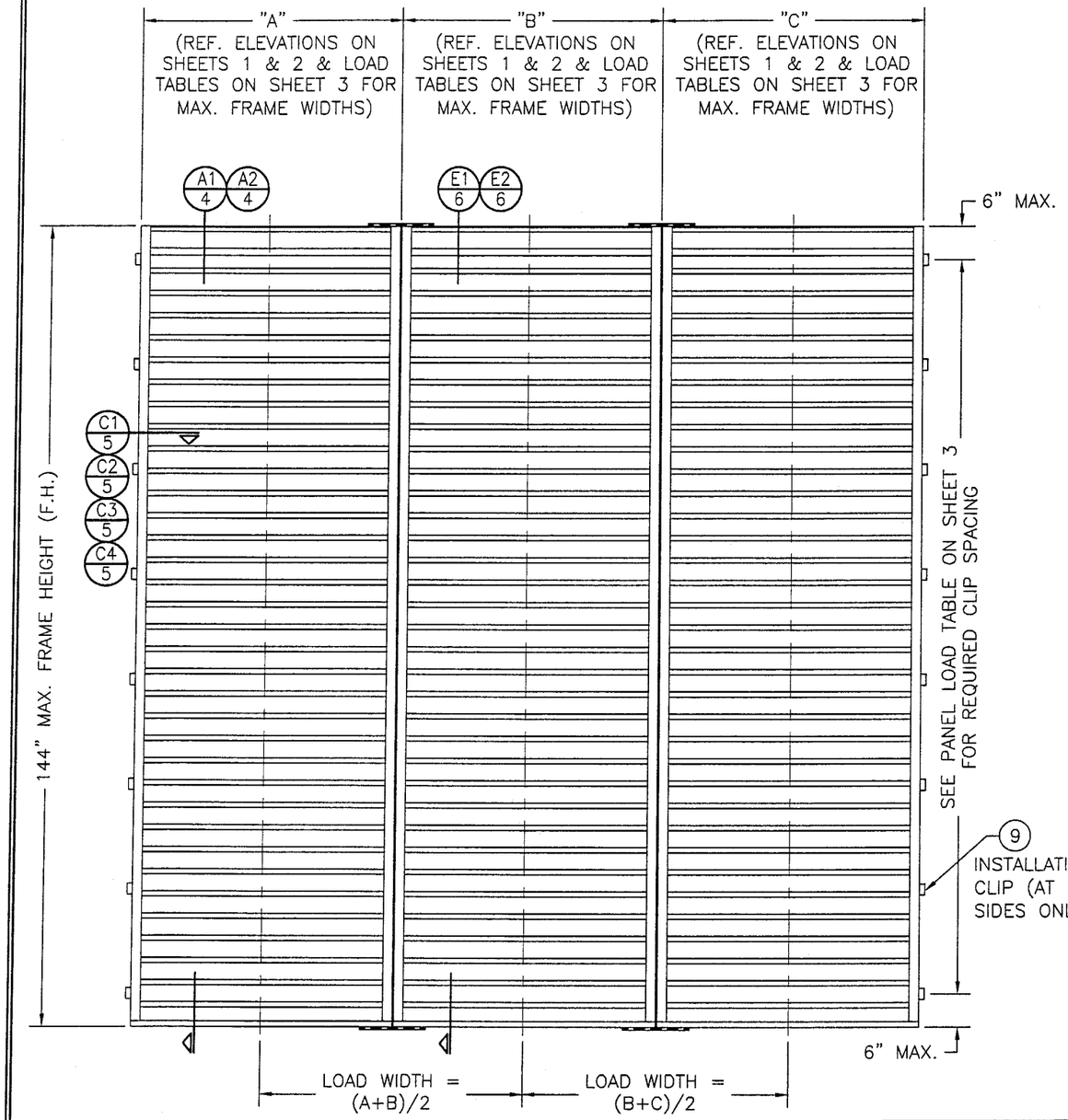
MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
419-865-5000

DRAWING TITLE
LE-32 LOUVER SYSTEM

CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.
8895 N. MILITARY TRAIL; SUITE C-204
PALM BEACH GARDENS, FL 33410
PHONE: 561-775-4902 FAX: 561-775-4903

CERTIFICATION
MAR 04 2004
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

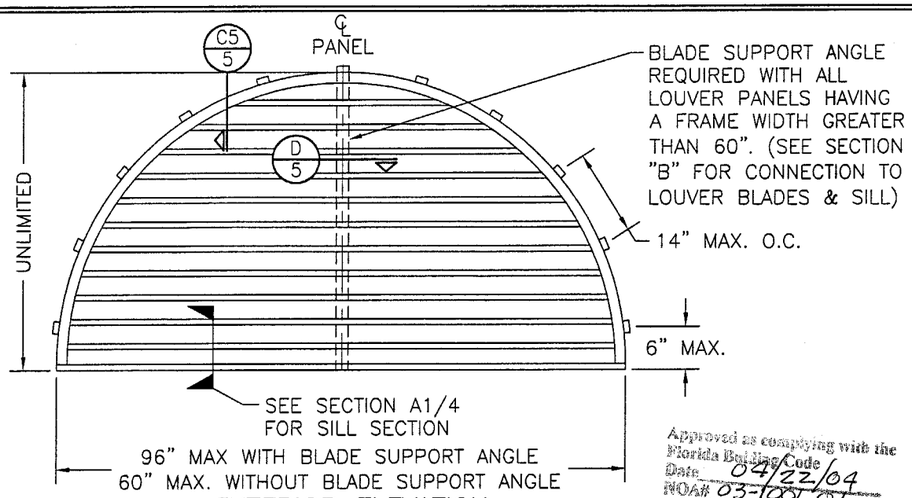
DRAWING NO. 1217 | REV.
SHEET NO. 1 OF 11



EXTERIOR ELEVATION
MULLED UNITS

(3 PANEL UNIT SHOWN; MORE THAN 3 PANELS MAY BE MULLED/STACKED HORIZONTALLY)

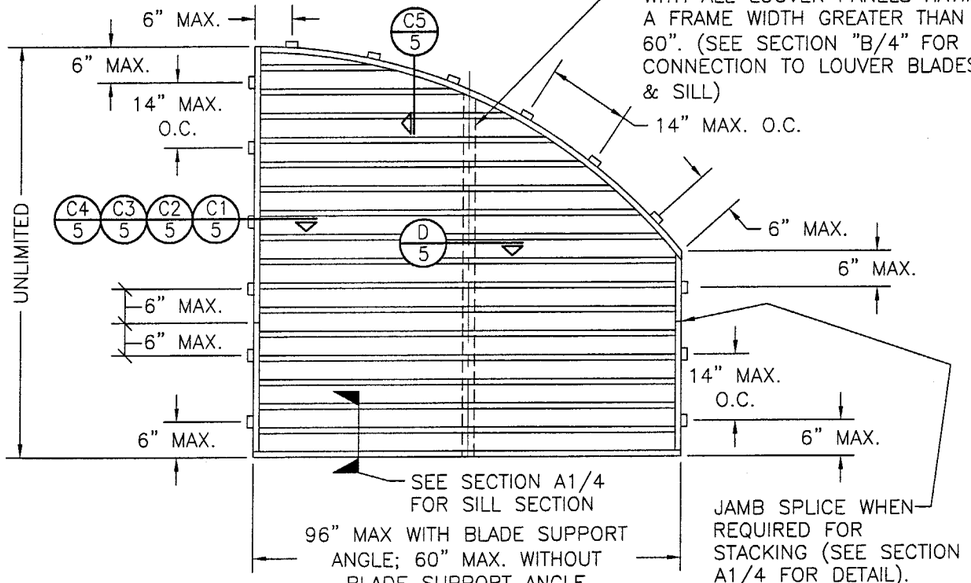
RECTANGULAR PANELS SHOWN; SHAPED PANELS MAY ALSO BE MULLED PROVIDING THE MULLION END CONNECTIONS ARE AS DETAILED WITH THE ABOVE RECTANGULAR ELEVATION.



EXTERIOR ELEVATION
HALF ROUND LOUVER PANEL

(OTHER SHAPES APPLICABLE PER APPROVED SHAPE TABLE)

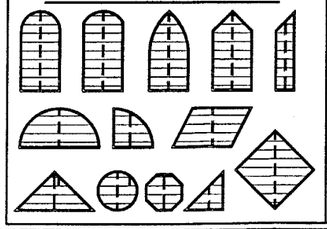
Approved as complying with the Florida Building Code
Date 04/22/04
NOA# 03-1001.01
Miami Dade Product Control Division
By



EXTERIOR ELEVATION
PARTIAL ARCH TOP PANEL

(OTHER SHAPES APPLICABLE PER APPROVED SHAPE TABLE)

APPROVED SHAPES



NOTES:

1. OTHER SHAPES MAY APPLY PROVIDING THEY ARE SIMILAR TO THOSE SHOWN & HAVE CORNER CONSTRUCTION AS DESCRIBED ON ALL SHEETS.
2. ALL SHAPED LOUVER PANELS ARE RESTRICTED TO THE SAME PANEL WIDTHS & PRESSURE AS THE RECTANGULAR LOUVER PANELS & MAY BE STACKED VERTICALLY & HORIZONTALLY THE SAME AS THE RECTANGULAR PANELS.
3. CLIP SPACING IS RESTRICTED TO 6" FROM ENDS & 14" MAX. O.C. FOR ALL SHAPED LOUVER PANELS.
4. WHEN BLADES EXCEED 60" IN LENGTH (UP TO 96"), BLADE SUPPORT ANGLE AND BRACKETS ARE REQUIRED AT A MAXIMUM OF 48" FROM BLADE ENDS.
5. ALL OTHER SHAPES, EXCEPT SQUARE & RECTANGULAR, MUST HAVE BLADE SUPPORT ANGLE AND BRACKETS AT CENTER OF SPAN REGARDLESS OF BLADE LENGTH.
6. SPLICES MAYNOT EXIST ON BENT OR SLOPED JAMBS. ONLY STRAIGHT VERTICAL JAMBS MAY BE SPLICED.

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=24	DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

DRAWING TITLE
LE-32 LOUVER SYSTEM

MANUFACTURER
AMERICAN WARMING & VENTILATING
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DRAWING NO. 1217 REV.

SHEET NO. 2 OF 11

MULLION LOAD TABLE (SEE INSTRUCTIONS BELOW)

MULLION SPAN (IN.)	LOAD WIDTH (IN.)	(1) ALLOWABLE (2) PRESSURE (PSF)
18"	96"	75.0
24"	96"	75.0
	90"	80.0
	84"	85.0
30"	96"	75.0
	90"	80.0
	84"	85.0
	78"	92.3
	72"	100.0
	66"	109.1
36"	96"	109.6
	90"	116.9
	84"	125.2
	78"	134.8
	72"	146.1
	66"	159.3
	60"	175.3
	54"	180.0
42"	96"	93.9
	90"	100.2
	84"	107.3
	78"	115.6
	72"	125.2
	66"	136.6
	60"	150.2
	54"	166.9
	48"	180.0
48"	96"	82.2
	90"	87.6
	84"	93.9
	78"	101.1
	72"	109.6
	66"	119.5
	60"	131.5
	54"	146.1
	48"	164.3
	42"	180.0

MULLION SPAN (IN.)	LOAD WIDTH (IN.)	(1) ALLOWABLE (2) PRESSURE (PSF)
60"	96"	65.7
	90"	70.1
	84"	75.1
	78"	80.9
	72"	87.6
	66"	95.6
	60"	105.2
	54"	116.9
	48"	131.5
	42"	150.2
	36"	175.3
	30"	180.0
66"	96"	59.8
	90"	63.7
	84"	68.3
	78"	73.5
	72"	79.7
	66"	86.9
	60"	95.6
	54"	106.2
	48"	119.5
	42"	136.6
	36"	159.3
	30"	180.0
72"	96"	54.8
	90"	58.4
	84"	62.6
	78"	67.4
	72"	73.0
	66"	79.7
	60"	87.6
	54"	97.4
	48"	109.6
	42"	125.2
	36"	146.1
	30"	175.3
	24"	180.0

MULLION SPAN (IN.)	LOAD WIDTH (IN.)	(1) ALLOWABLE (2) PRESSURE (PSF)
84"	96"	47.0
	90"	50.1
	84"	53.7
	78"	57.8
	72"	62.6
	66"	68.3
	60"	75.1
	54"	83.5
	48"	93.9
	42"	107.3
	36"	125.2
	30"	150.2
	24"	180.0
96"	96"	41.1
	90"	43.8
	84"	47.0
	78"	50.6
	72"	54.8
	66"	59.8
	60"	65.7
	54"	73.0
	48"	82.2
	42"	93.9
	36"	109.6
	30"	131.5
	24"	164.3
	18"	180.0
108"	96"	36.5
	90"	39.0
	84"	41.7
	78"	44.9
	72"	48.7
	66"	53.1
	60"	58.4
	54"	64.9
	48"	73.0
	42"	83.5
	36"	97.4
	30"	116.9
	24"	146.1
	18"	180.0

MULLION SPAN (IN.)	LOAD WIDTH (IN.)	(1) ALLOWABLE (2) PRESSURE (PSF)
120"	96"	32.9
	90"	35.1
	84"	37.6
	78"	40.4
	72"	43.8
	66"	47.8
	60"	52.6
	54"	58.4
	48"	65.7
	42"	75.1
	36"	87.6
	30"	105.2
	24"	131.5
	18"	175.3
132"	96"	27.2
	90"	29.0
	84"	31.1
	78"	33.5
	72"	36.3
	66"	39.6
	60"	43.6
	54"	48.4
	48"	54.4
	42"	62.2
	36"	72.6
	30"	87.1
	24"	108.9
	18"	145.2
144"	72"	28.0
	66"	30.5
	60"	33.5
	54"	37.3
	48"	41.9
	42"	47.9
	36"	55.9
	30"	67.1
	24"	83.9
	18"	111.8

PANEL LOAD TABLE

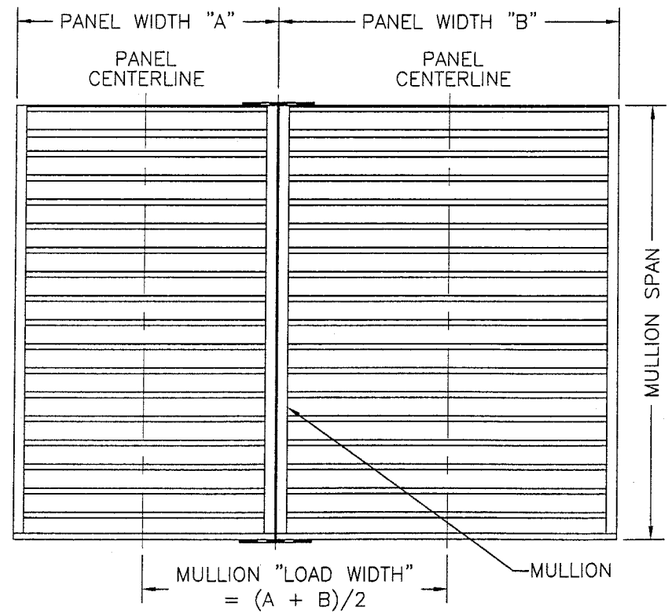
PANEL WIDTH (IN.)	(3) CLIP SPACING (IN.)	(1) ALLOWABLE (2) PRESSURE (PSF)
36"	14"	180.0
	22"	127.3
42"	14"	154.3
	22"	109.1
48"	14"	120.0
	22"	95.5
54"	14"	106.7
	22"	84.8
60"	14"	90.0
	22"	76.4
66"	14"	109.1
	22"	69.4

PANEL WIDTH (IN.)	(3) CLIP SPACING (IN.)	(1) ALLOWABLE (2) PRESSURE (PSF)
72"	14"	100.0
	22"	63.6
78"	14"	92.3
	22"	58.7
84"	14"	85.0
	22"	54.5
90"	14"	80.0
	22"	50.9
96"	14"	75.0
	22"	47.7

NOTE: ALL SHAPED LOUVER PANELS ARE RESTRICTED TO A FRAME CLIP SPACING OF 14" O.C. 22" CLIP SPACING IS ONLY ALLOWED ON RECTANGULAR & SQUARE SHAPE LOUVERS.

LOAD TABLE NOTES
(APPLICABLE TO MULLION & PANEL LOAD TABLES):

1) ALLOWABLE PRESSURE IS BOTH POSITIVE & NEGATIVE.
2) THE LESSER LOAD FROM THE MULLION LOAD TABLE & THE PANEL LOAD TABLE SHALL CONTROL AS THE ALLOWABLE FOR THE ENTIRE MULLED UNIT.



LOUVER ASSEMBLY

MULLION LOAD TABLE INSTRUCTIONS:

1. DETERMINE REQUIRED DESIGN PRESSURE OF THE LOUVER ASSEMBLY.
2. DETERMINE THE REQUIRED MULLION SPAN OF THE LOUVER ASSEMBLY.
3. DETERMINE THE PANEL WIDTH "A" & "B" AND THE MULLION LOAD WIDTH.
4. GO TO THE MULLION LOAD TABLE AND CHECK THE ALLOWABLE PRESSURE FOR THE RESPECTIVE MULLION SPAN/LOAD WIDTH.
5. GO TO THE PANEL LOAD TABLE AND CHECK THE ALLOWABLE PRESSURE FOR EACH PANEL WIDTH.
6. IF ALL THE ALLOWABLE PRESSURES OF INSTRUCTIONS 4 & 5 ARE GREATER THAN THE REQUIRED DESIGN PRESSURE, THE ASSEMBLY IS ACCEPTABLE.
7. IF ANY ALLOWABLE PRESSURE OF INSTRUCTIONS 4 & 5 IS LESS THAN THE REQUIRED DESIGN PRESSURE, THE ASSEMBLY IS NOT ACCEPTABLE UNLESS THE ASSEMBLY SIZE OR PRESSURE IS REDUCED AND INSTRUCTIONS FROM 1 TO 7 ARE FOLLOWED AGAIN.

Approved as complying with the Florida Building Code
Date 09/22/04
NOA# 03.1001.01
Miami Dade Product Control Division
By

DRAWN BY: K.P.S. | CHECKED BY: W.W.S.
PLOT: 1=24 | DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

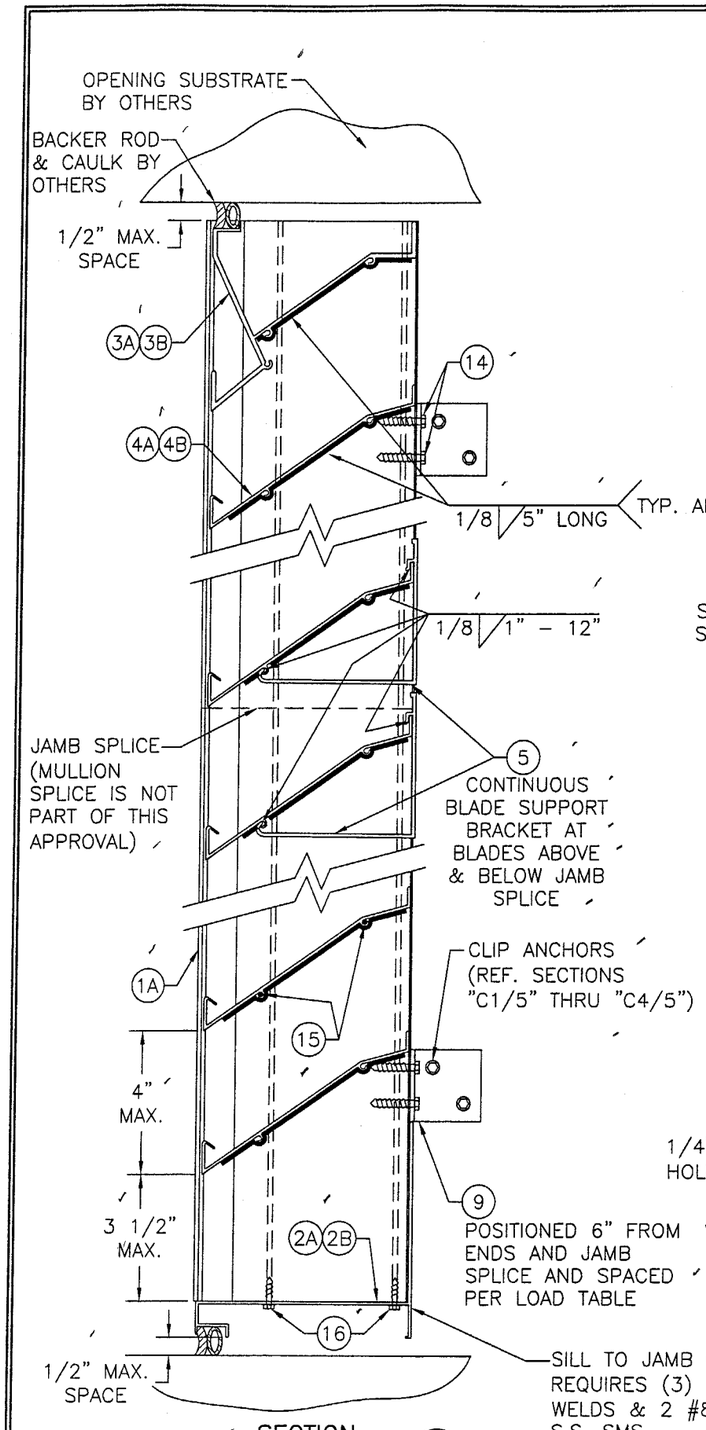
MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
419-865-5000

DRAWING TITLE
LE-32 LOUVER SYSTEM

CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.
8895 N. MILITARY TRAIL; SUITE C-204
PALM BEACH GARDENS, FL 33410
PHONE: 561-775-4902 FAX: 561-775-4903

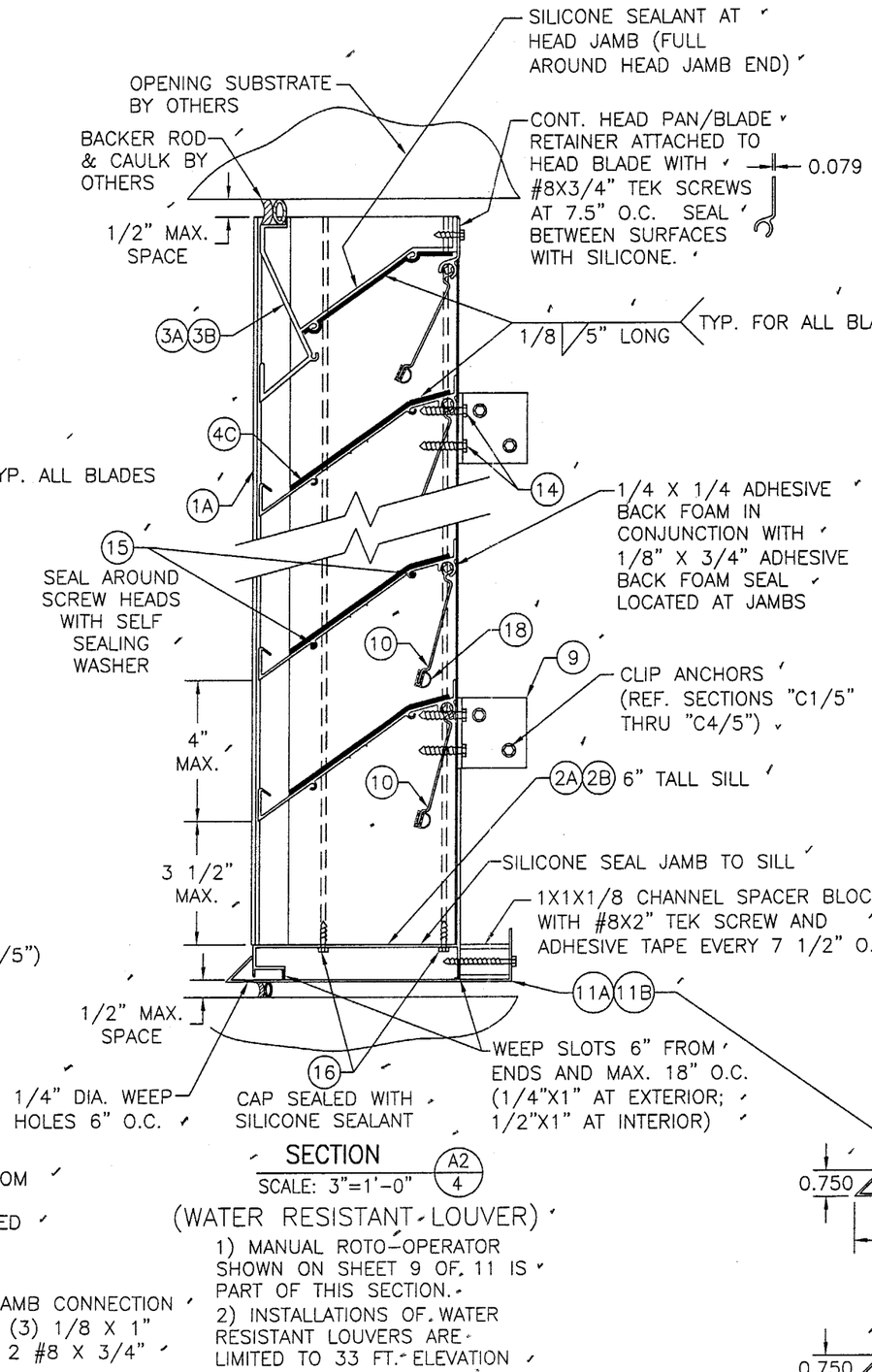
CERTIFICATION
MAR 04 2004
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

DRAWING NO. 1217 | REV.
SHEET NO. 3 OF 11



SECTION A1 / 4
SCALE: 3"=1'-0"

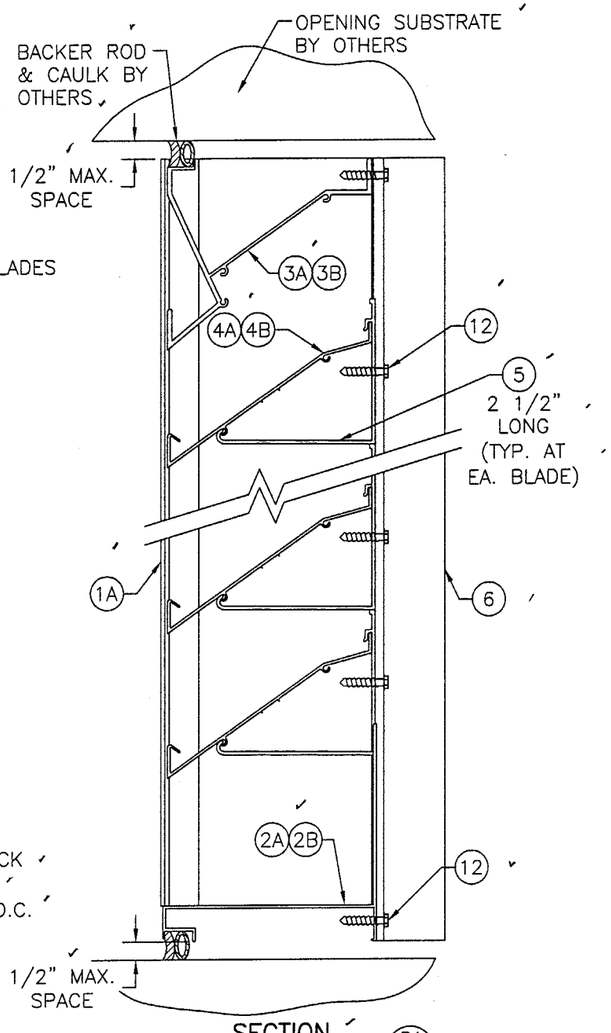
(STANDARD LOUVER)



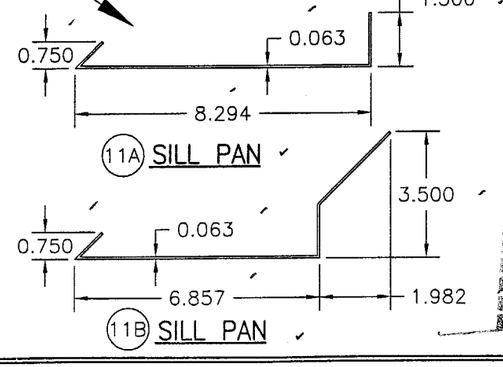
SECTION A2 / 4
SCALE: 3"=1'-0"

(WATER RESISTANT LOUVER)

1) MANUAL ROTO-OPERATOR SHOWN ON SHEET 9 OF 11 IS PART OF THIS SECTION.
2) INSTALLATIONS OF WATER RESISTANT LOUVERS ARE LIMITED TO 33 FT. ELEVATION
3) ALL OUTSIDE CORNERS ARE TO BE SEALED WITH SILICONE SEALANT.



SECTION B1 / 4
SCALE: 3"=1'-0"



Approved as complying with the Florida Building Code
Date 04/22/04
NOA# 03-1001.07
Miami Dade Product Control Division
By

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=4	DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

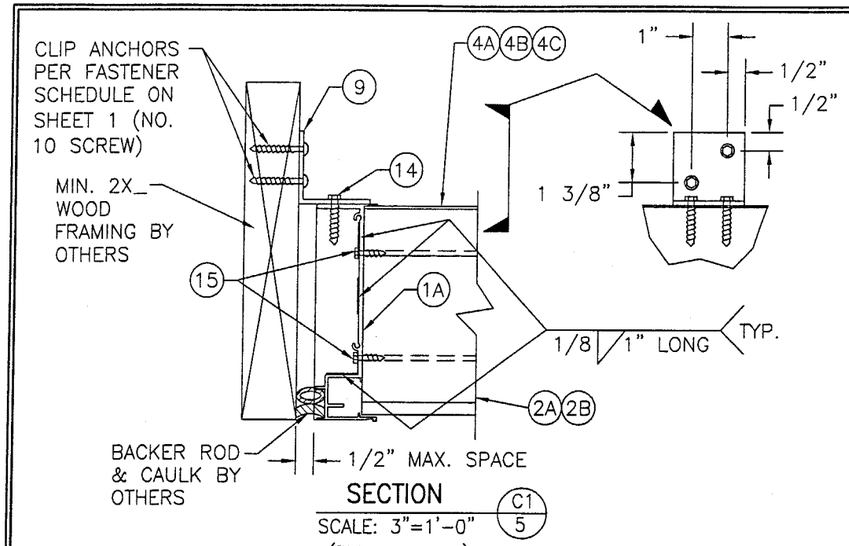
DRAWING TITLE
LE-32 LOUVER SYSTEM

MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
419-865-5000

CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.
8895 N. MILITARY TRAIL, SUITE C-204
PALM BEACH GARDENS, FL 33410
PHONE: 561-775-4902 FAX: 561-775-4903

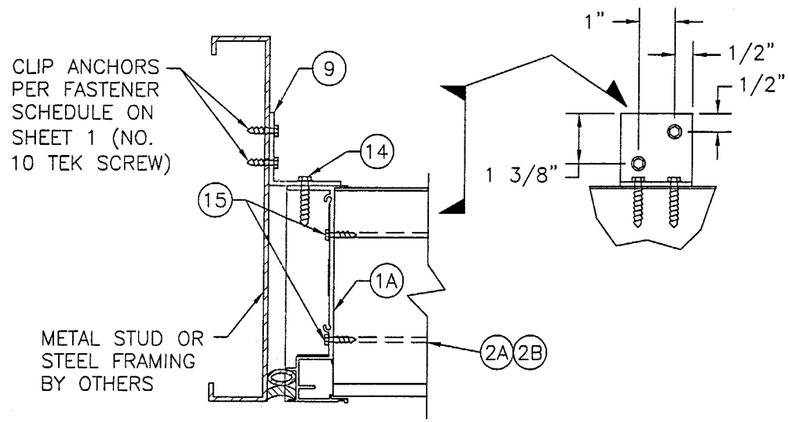
CERTIFICATION
MAR 04 2004
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

DRAWING NO. 1217 | REV.
SHEET NO. 4 OF 11



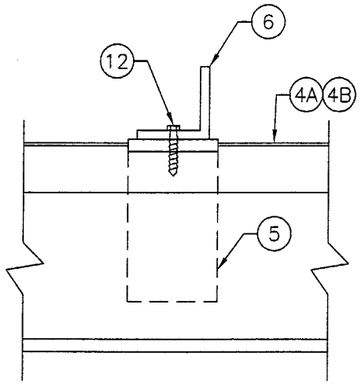
SECTION C1 / 5
SCALE: 3"=1'-0"

(TO WOOD)

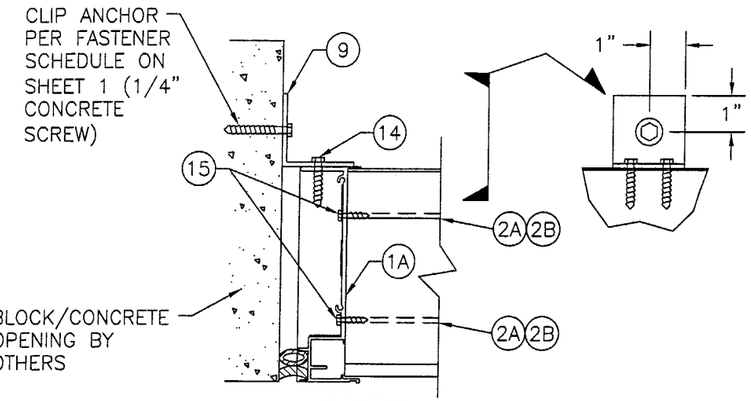


SECTION C2 / 5
SCALE: 3"=1'-0"

(OPTION 1 TO METAL STUD OR STEEL)
(SEE SECTION "C1" FOR DETAIL NOT SHOWN)

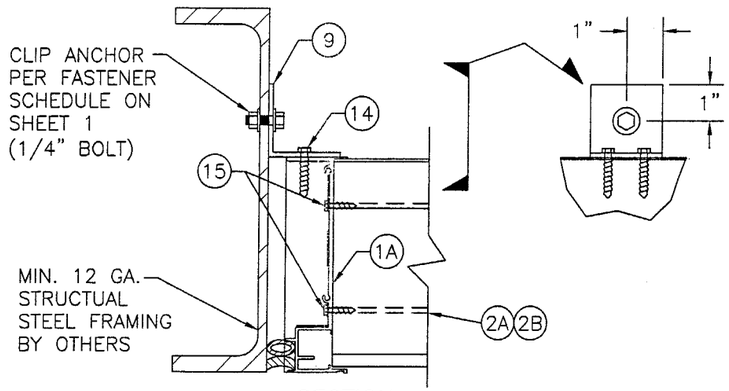


SECTION D / 5
SCALE: 3"=1'-0"



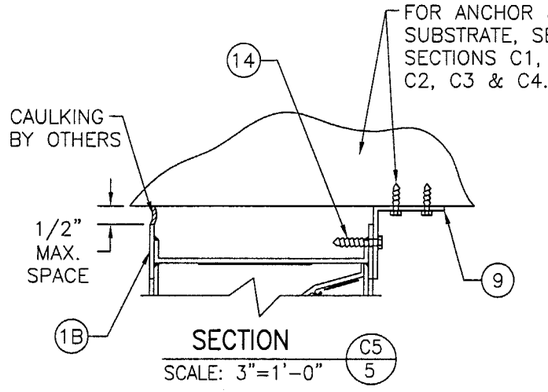
SECTION C3 / 5
SCALE: 3"=1'-0"

(TO BLOCK/CONCRETE)
(SEE SECTION "C1" FOR DETAIL NOT SHOWN)

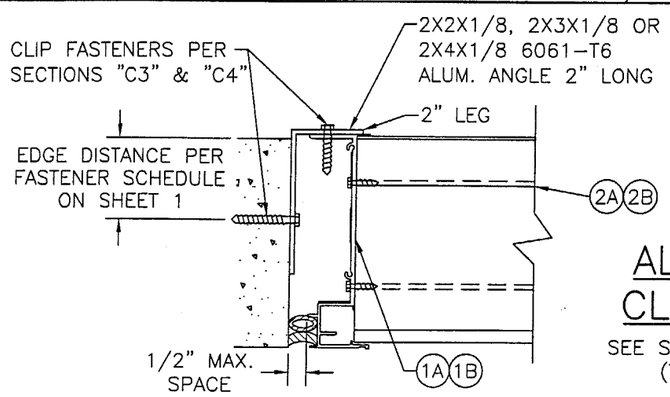


SECTION C4 / 5
SCALE: 3"=1'-0"

(OPTION 2 TO METAL STUD OR STEEL)
(SEE SECTION "C1" FOR DETAIL NOT SHOWN)



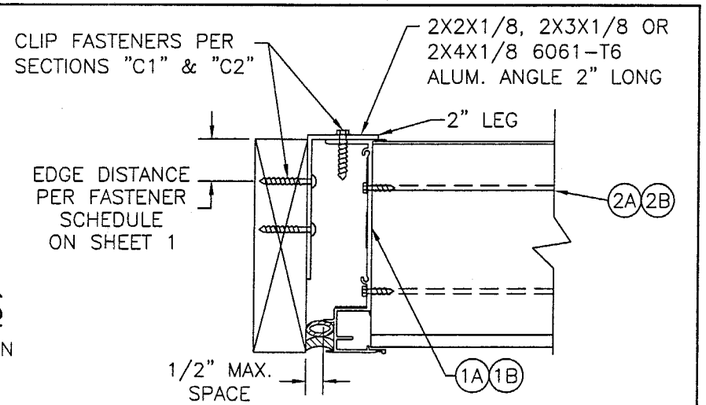
SECTION C5 / 5
SCALE: 3"=1'-0"



TO CONCRETE/BLOCK OR STEEL

ALTERNATE PANEL CLIP CONNECTIONS

SEE SECTIONS FOR DETAIL NOT SHOWN
(TYP. BOTH SIDES OF OPENING)



TO WOOD/METAL FRAMING, BUCK OR STEEL

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Miami Dade Product Control Division
By

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=4	DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

DRAWING TITLE: LE-32 LOUVER SYSTEM

MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
419-865-5000

CONSULTANTS
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8895 N. MILITARY TRAIL; SUITE C-204
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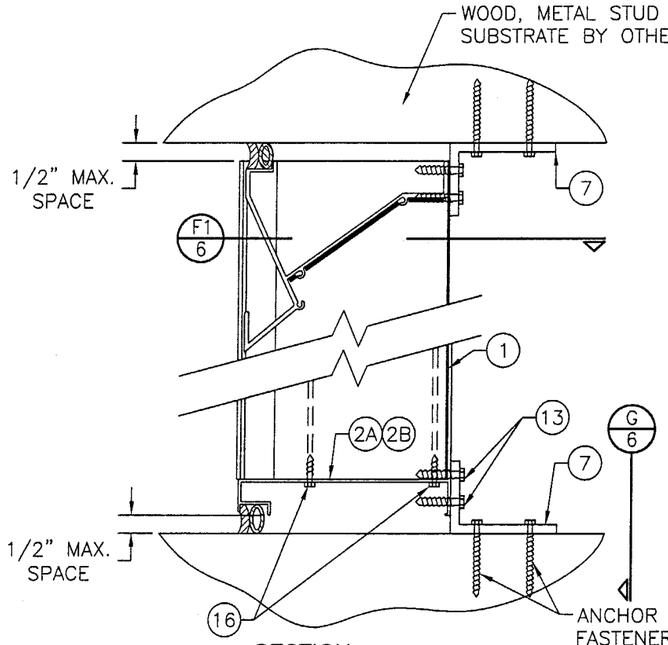
PHONE: 561-775-4902 FAX: 561-775-4903

CERTIFICATION
MAR 04 2004
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

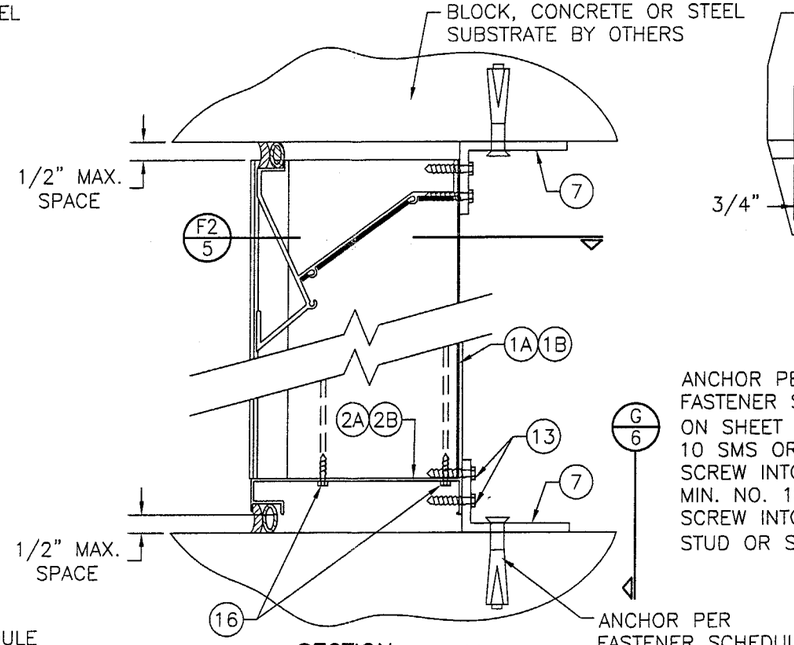
DRAWING NO.	REV.
1217	

SHEET NO. 5 OF 11



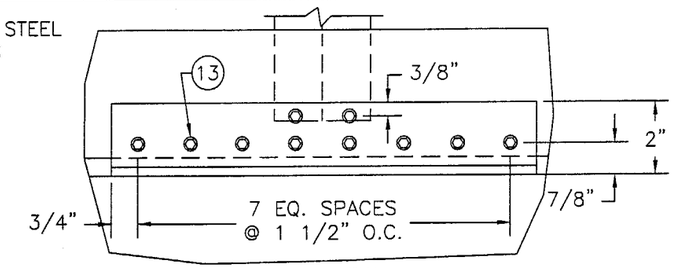
SECTION E1 6
SCALE: 3"=1'-0"

(INTO WOOD, METAL STUD OR STEEL OPENING)



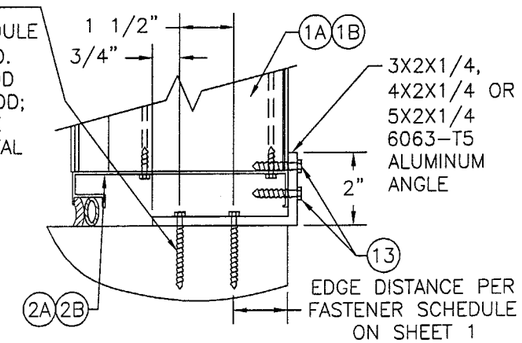
SECTION E2 6
SCALE: 3"=1'-0"

(INTO BLOCK/CONCRETE OR STRUCTURAL STEEL OPENING)

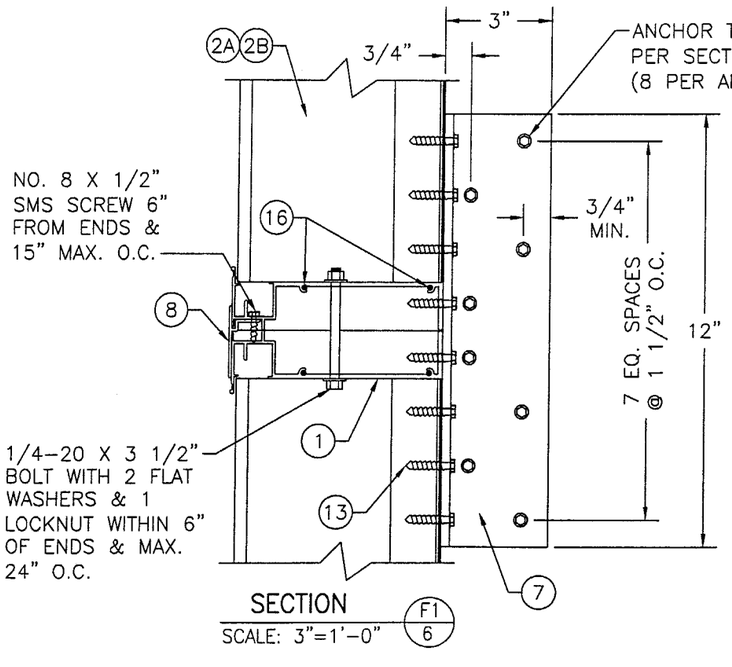


VIEW G 6
SCALE: 3"=1'-0"

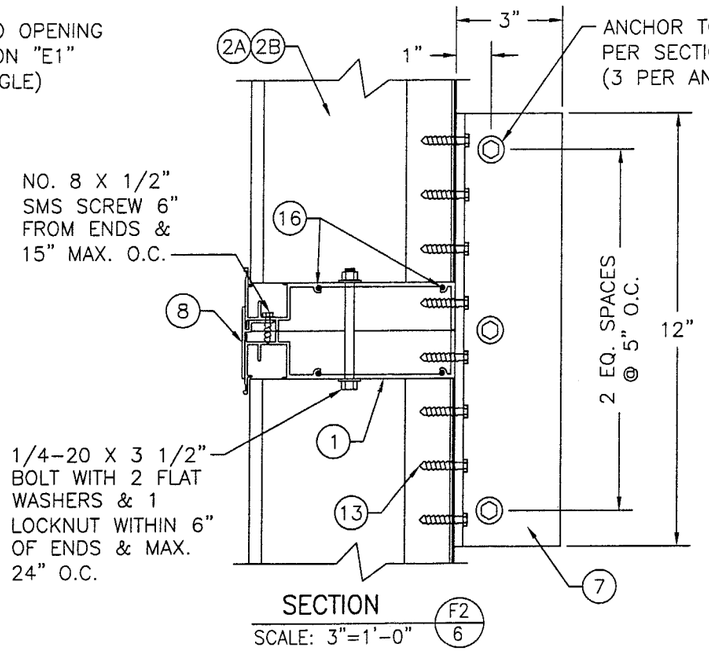
(SEE SECTIONS "E1" & "E2" FOR ANCHORS TO OPENING)



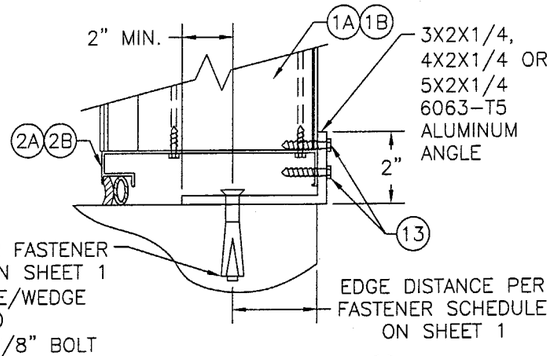
OPTIONAL SECTION E1 6
SCALE: 3"=1'-0"
SILL SHOWN; HEAD SIMILAR



SECTION F1 6
SCALE: 3"=1'-0"



SECTION F2 6
SCALE: 3"=1'-0"



OPTIONAL SECTION E2 6
SCALE: 3"=1'-0"
SILL SHOWN; HEAD SIMILAR

Approved for use in the State of Florida
Date 04/22/04
NOAH 03-1001.01
Miami-Dade Product Control Division
By

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=4	DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

DRAWING TITLE
LE-32 LOUVER SYSTEM

MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
419-865-5000

CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.
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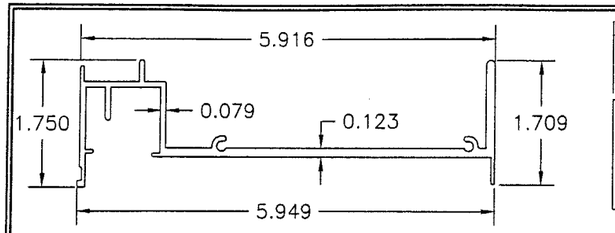
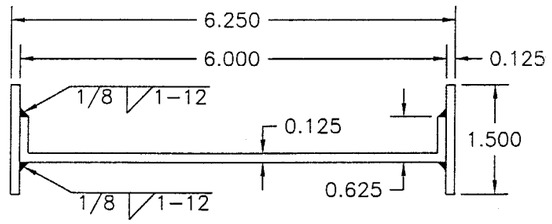
CERTIFICATION
MAR 04 2004
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

DRAWING NO.	REV.
1217	

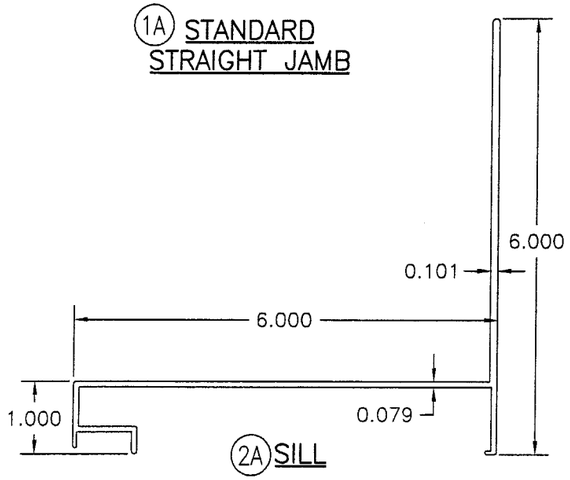
SHEET NO.
6 OF 11



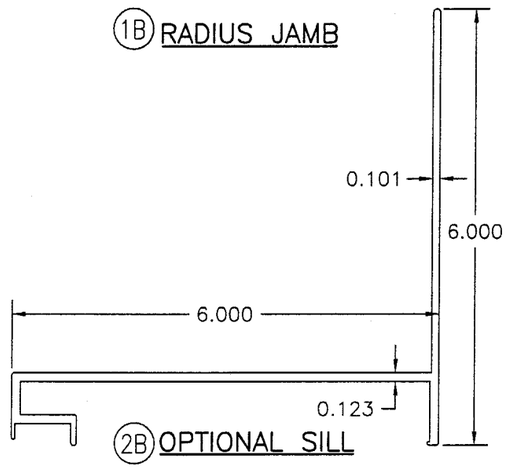
1A STANDARD STRAIGHT JAMB



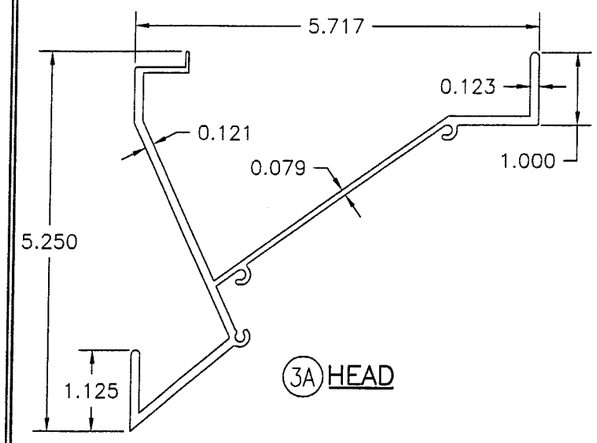
1B RADIUS JAMB



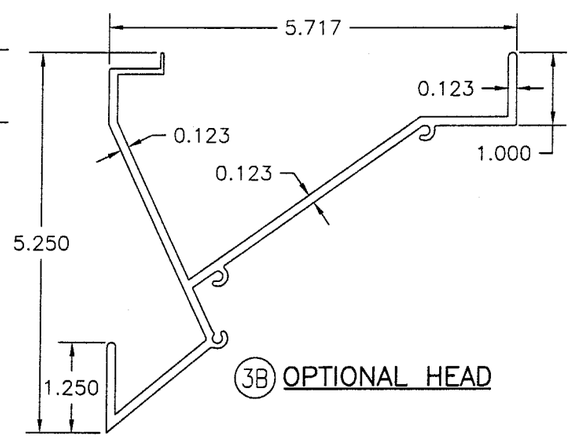
2A SILL



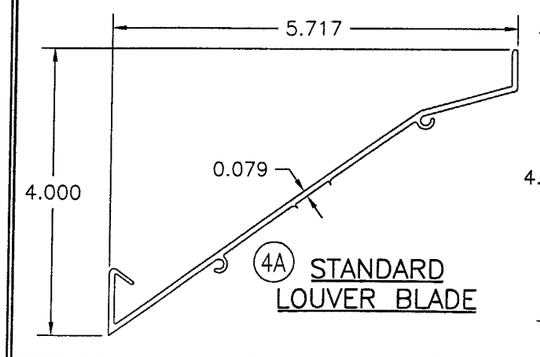
2B OPTIONAL SILL



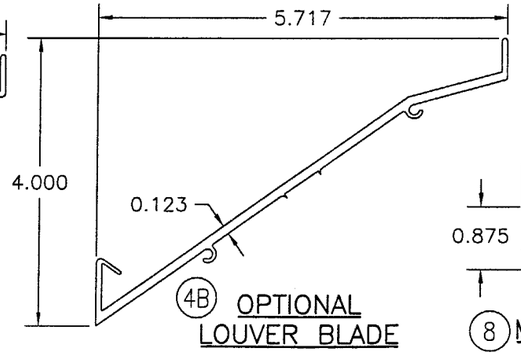
3A HEAD



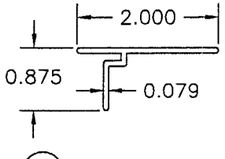
3B OPTIONAL HEAD



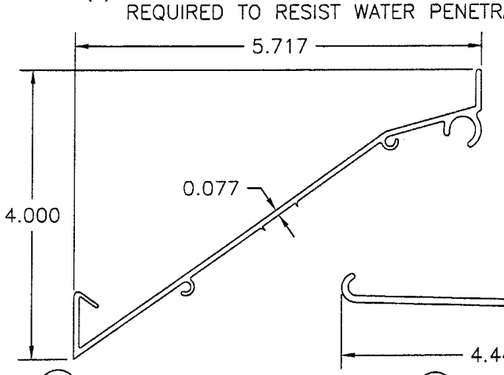
4A STANDARD LOUVER BLADE



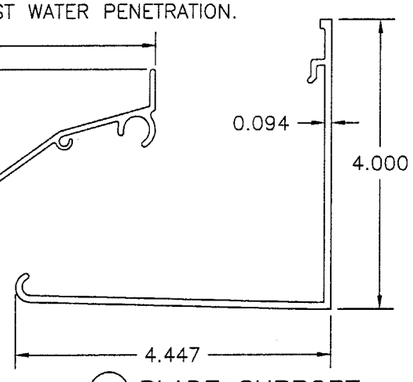
4B OPTIONAL LOUVER BLADE



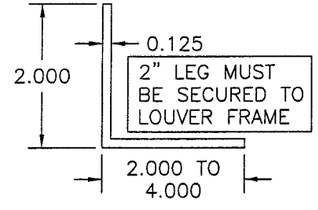
8 MULLION COVER



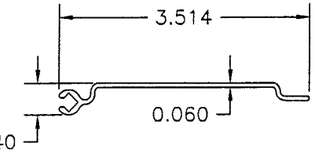
4C WATER RESISTANT LOUVER BLADE



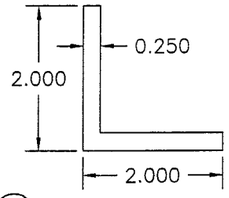
5 BLADE SUPPORT BRACKET



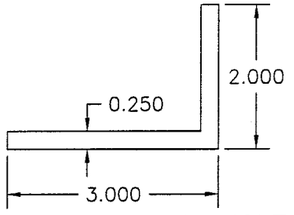
9 SIDE JAMB CLIP ANGLE
LENGTH = 2"



10 DAMPER BLADE



6 BLADE SUPPORT ANGLE



7 MULLION SUPPORT ANGLE
LENGTH = 12"

ITEM #	PART #	ITEM DESCRIPTION	MANUFACTURER/NOTES
		PARTS	
1A	–	STANDARD STRAIGHT JAMB	6063–T6 ALUMINUM
1B	–	RADIUS JAMB	5052–H32 ALUMINUM
2A	–	SILL	6063–T5 ALUMINUM
2B	–	OPTIONAL SILL	6063–T5 ALUMINUM
3A	–	HEAD	6063–T5 ALUMINUM
3B	–	OPTIONAL HEAD	6063–T5 ALUMINUM
4A	–	STANDARD LOUVER BLADE	6063–T5 ALUMINUM
4B	–	OPTIONAL LOUVER BLADE	6063–T5 ALUMINUM
4C	–	(1) WATER RESISTANT LOUVER BLADE	6063–T5 ALUMINUM
5	–	BLADE SUPPORT BRACKET	6063–T5 ALUMINUM
6	–	BLADE SUPPORT ANGLE	6063–T5 ALUMINUM
7	–	MULLION END SUPPORT ANGLE	6061–T6 ALUMINUM
8	–	MULLION COVER	6063–T6 ALUMINUM
9	–	SIDE JAMB CLIP ANGLE	6061–T6 ALUMINUM
10	–	DAMPER BLADE	6063–T5 ALUMINUM (USED WITH PART 4B)
11A	–	STANDARD SILL PAN	16 GA. 5052–H32 ALUMINUM
11B	–	OPTIONAL SILL PAN	16 GA. 5052–H32 ALUMINUM
		FASTENERS	
12	–	1/4–14 X 1 1/4" HILTI TEK SCREW OR	1 THROUGH SUPPORT ANGLE AT EACH SUPPORT BRACKET AND AT HEAD & SILL
13	–	1/4–14 X 1 1/4" HILTI TEK SCREW	10 PER MULLION SUPPORT ANGLE INTO FRAME
14	–	1/4–14 X 1 1/4" HILTI TEK SCREW	2 PER EACH CLIP ANGLE INTO JAMB
15	–	NO. 8 X 3/4" S.S. SMS	2 THROUGH JAMB INTO EACH LOUVER BLADE
16	–	NO. 8 X 3/4" S.S. SMS	2 THROUGH SILL INTO EACH SIDE & MULLION JAMB
		SEALS & SEALANTS	
18	–	BULB SEAL	MCL 743091

(1) PARTS 4C & 10 SHALL BE USED IN PLACE OF PART 4A OR 4B WHEN LOUVER IS REQUIRED TO RESIST WATER PENETRATION.

Approved as complying with the Florida Building Code
Date 09/22/09
NOA# 03-1001.01
Miami Dade Product Control Division
By

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 04/03/03

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DRAWING TITLE
LE–32 LOUVER SYSTEM

MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
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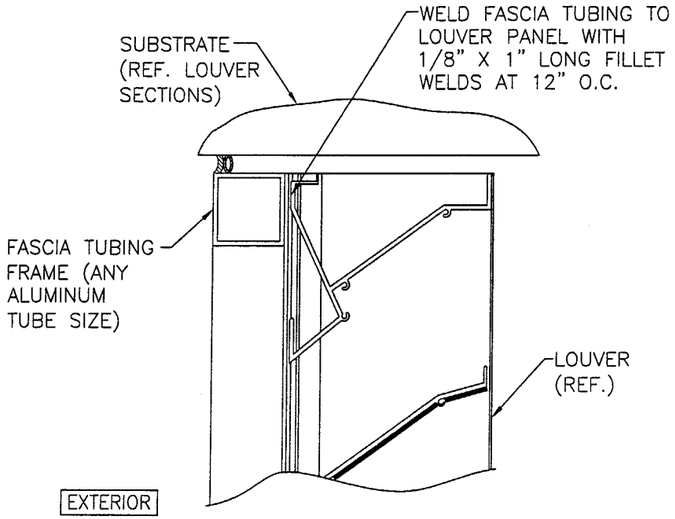
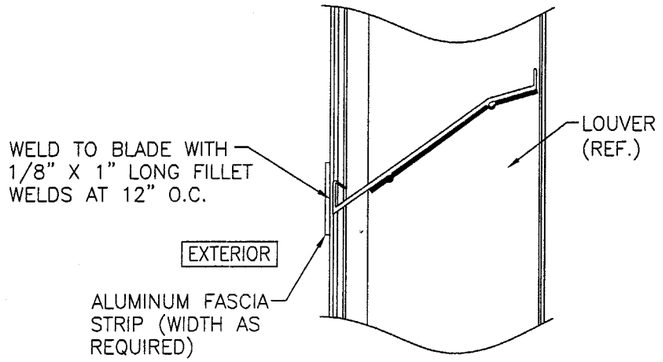
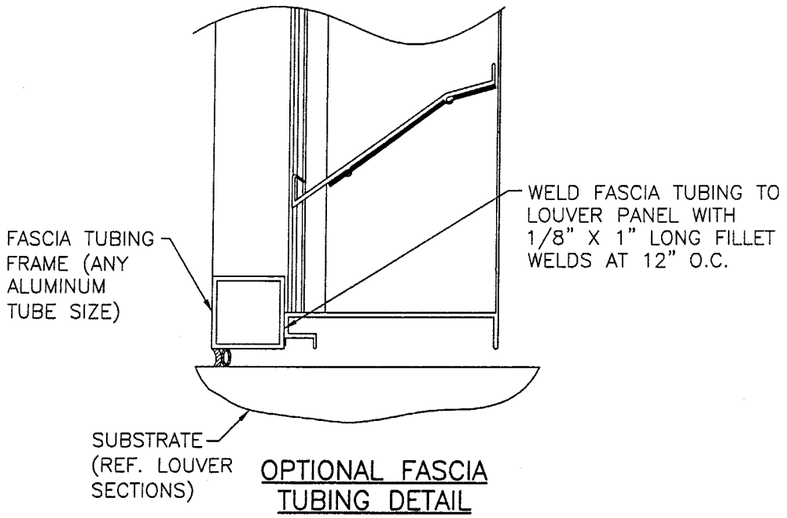
DRAWING NO. 1217 | REV.

SHEET NO. 7 OF 11

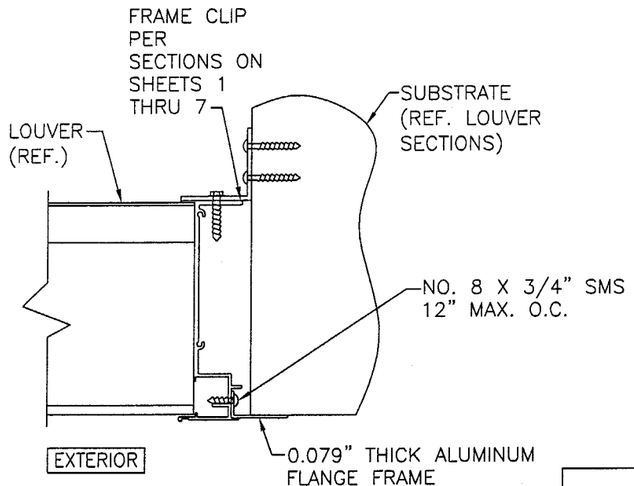




OPTIONAL FASCIA STRIP DETAIL



OPTIONAL FASCIA TUBING DETAIL



OPTIONAL FLANGE FRAME DETAIL

Approved as complying with the Florida Building Code
Date 04/22/04
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Miami Dade Product Control Division
By

DETAILS ON SHEETS 8 THRU 11 ARE GOVERNED BY DETAILS SHOWN ON SHEET 1 THRU 7.

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=4	DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

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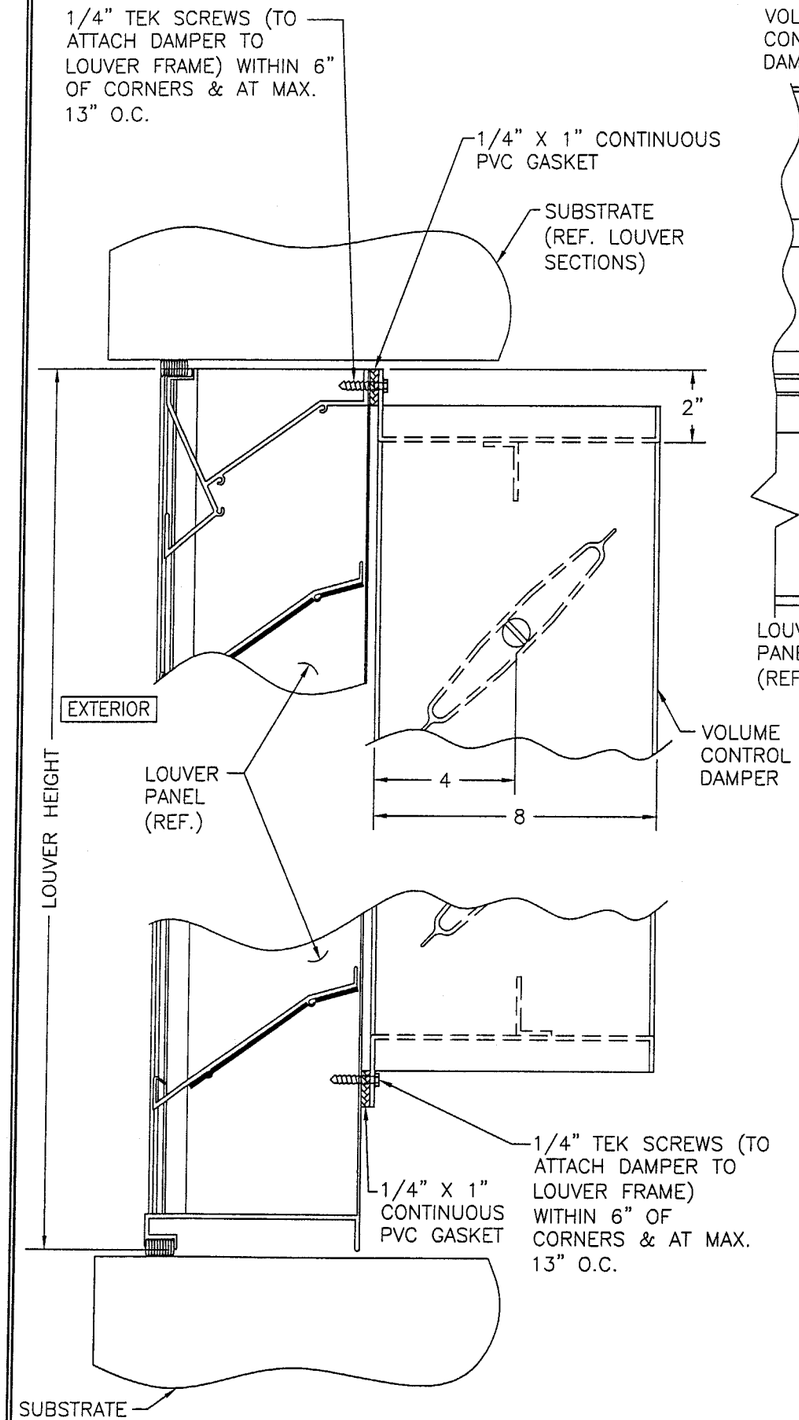
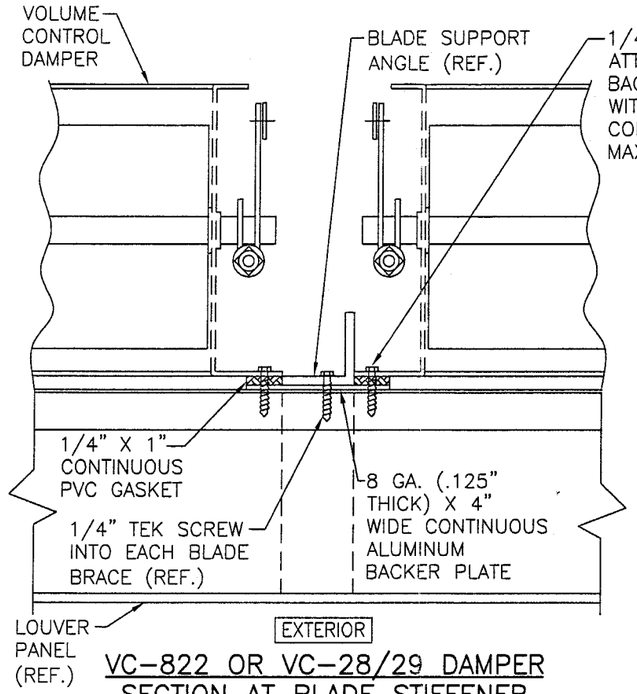
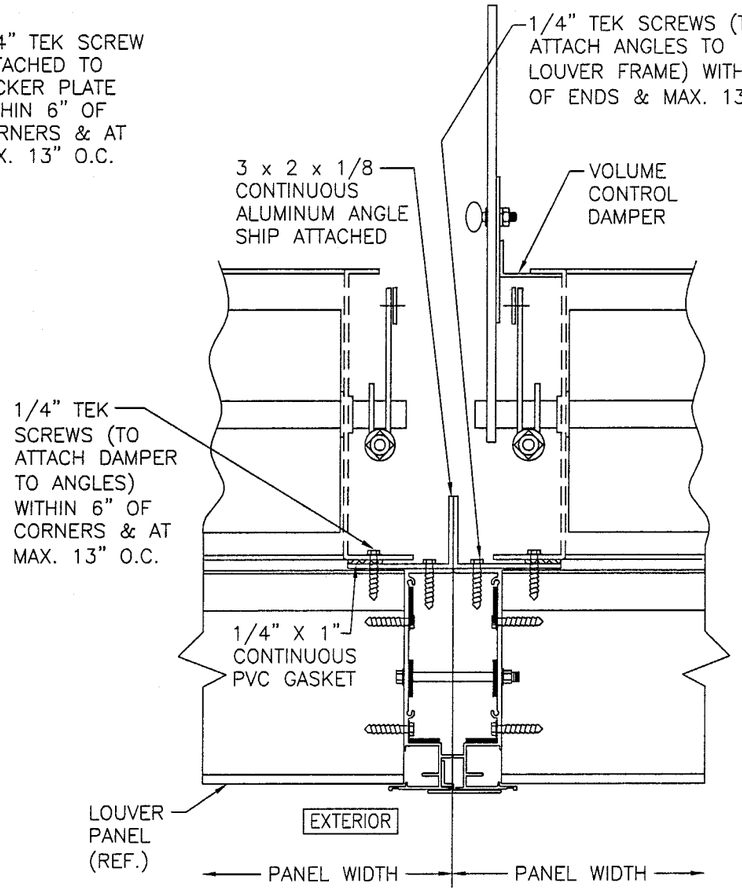
SHEET NO. 8 OF 11



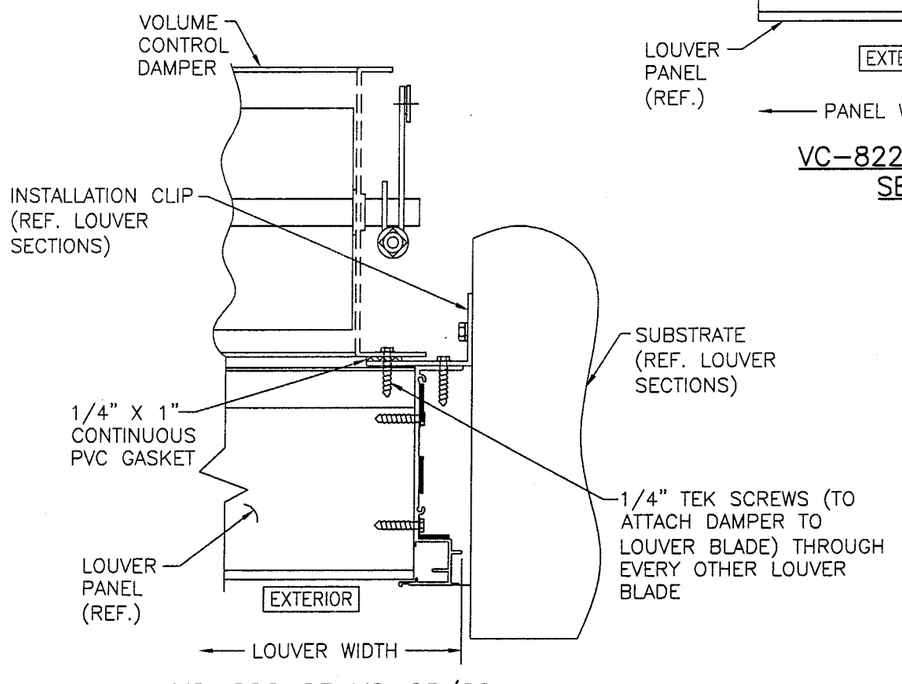
VERTICAL CROSS SECTION
VC-822 OR VC-28/29 DAMPER DETAIL



VC-822 OR VC-28/29 DAMPER
SECTION AT BLADE STIFFENER



VC-822 OR VC-28/29 DAMPER
SECTION AT MULLION



VC-822 OR VC-28/29
DAMPER JAMB DETAIL

Approved as complying with the Florida Building Code
Date 04/22/09
NOA# 03-1061.01
Miami Dade Product Control Division
By

DETAILS ON SHEETS 8 THRU 11 ARE GOVERNED BY DETAILS SHOWN ON SHEET 1 THRU 7.

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=4	DATE: 04/03/03

NO.	REVISION DESCRIPTION	BY	DATE

MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
HOLLAND, OHIO 43528
419-865-5000

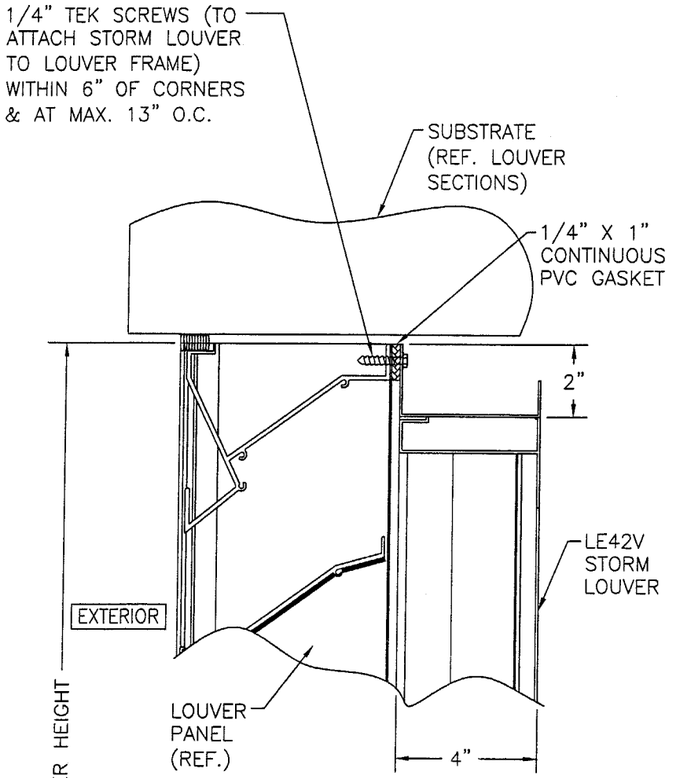
DRAWING TITLE
LE-32 LOUVER SYSTEM

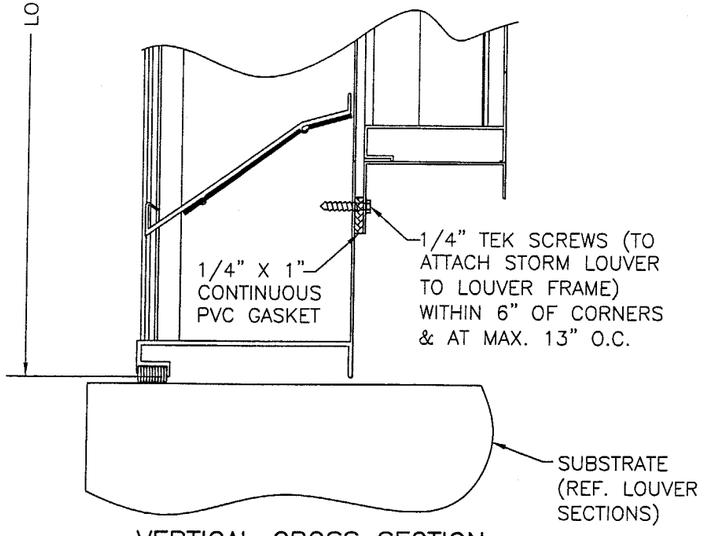
CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.
8895 N. MILITARY TRAIL, SUITE C-204
PALM BEACH GARDENS, FL 33410
PHONE: 561-775-4902 FAX: 561-775-4903

CERTIFICATION
MAR 04 2004
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

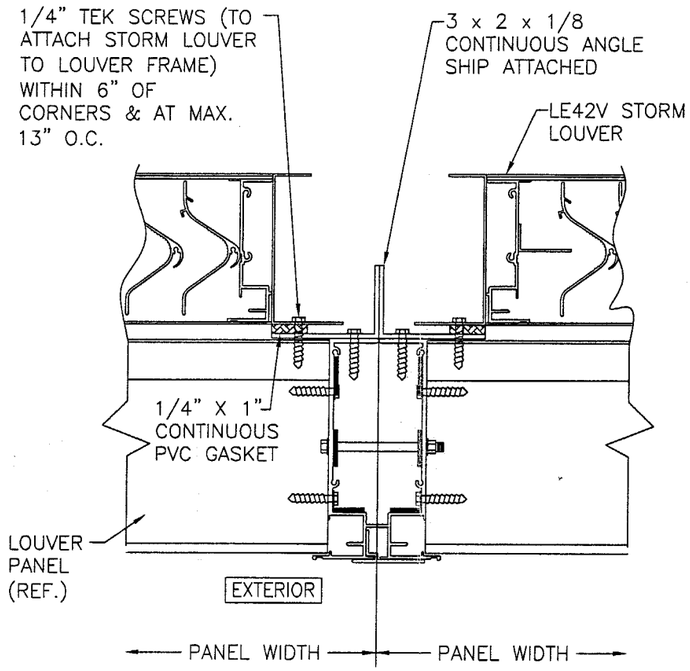
DRAWING NO. 1217 | REV.

SHEET NO. 9 OF 11

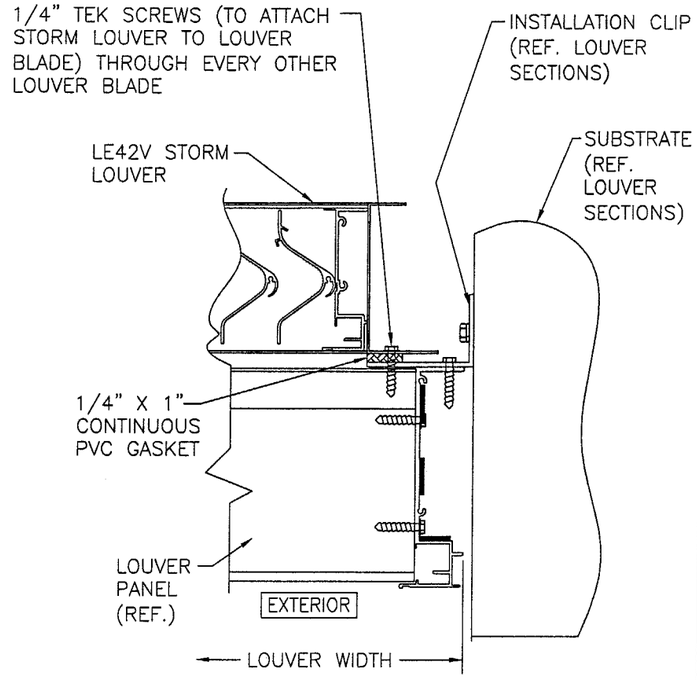




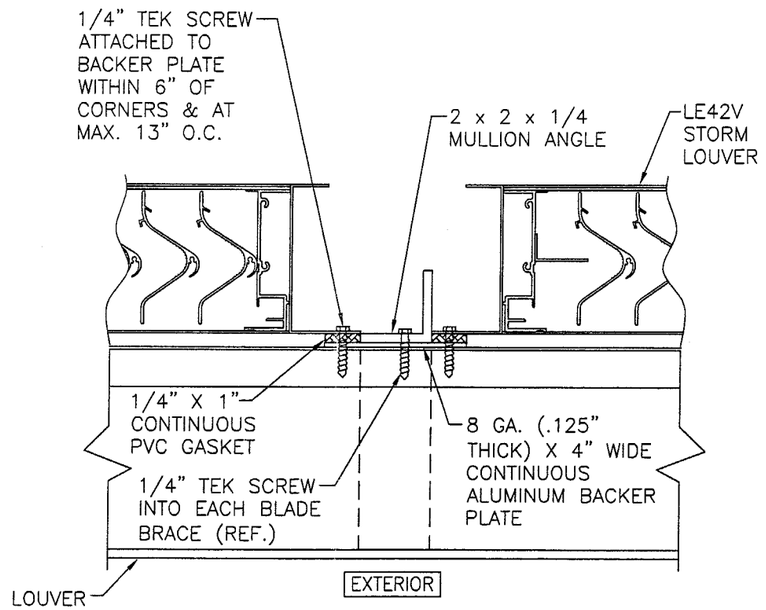
VERTICAL CROSS SECTION
LE42V STORM LOUVER DETAIL



LE42V STORM LOUVER
SECTION AT MULLION



LE42V STORM LOUVER
JAMB DETAIL



LE42V STORM LOUVER
SECTION AT BLADE STIFFENER

Approved as complying with the Florida Building Code
Date 04/22/04
NOA# 03-1001.01
Miami Dade Product Control Division
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DRAWING TITLE
LE-32 LOUVER SYSTEM

MANUFACTURER
AMERICAN WARMING & VENTILATING
7301 INTERNATIONAL DRIVE
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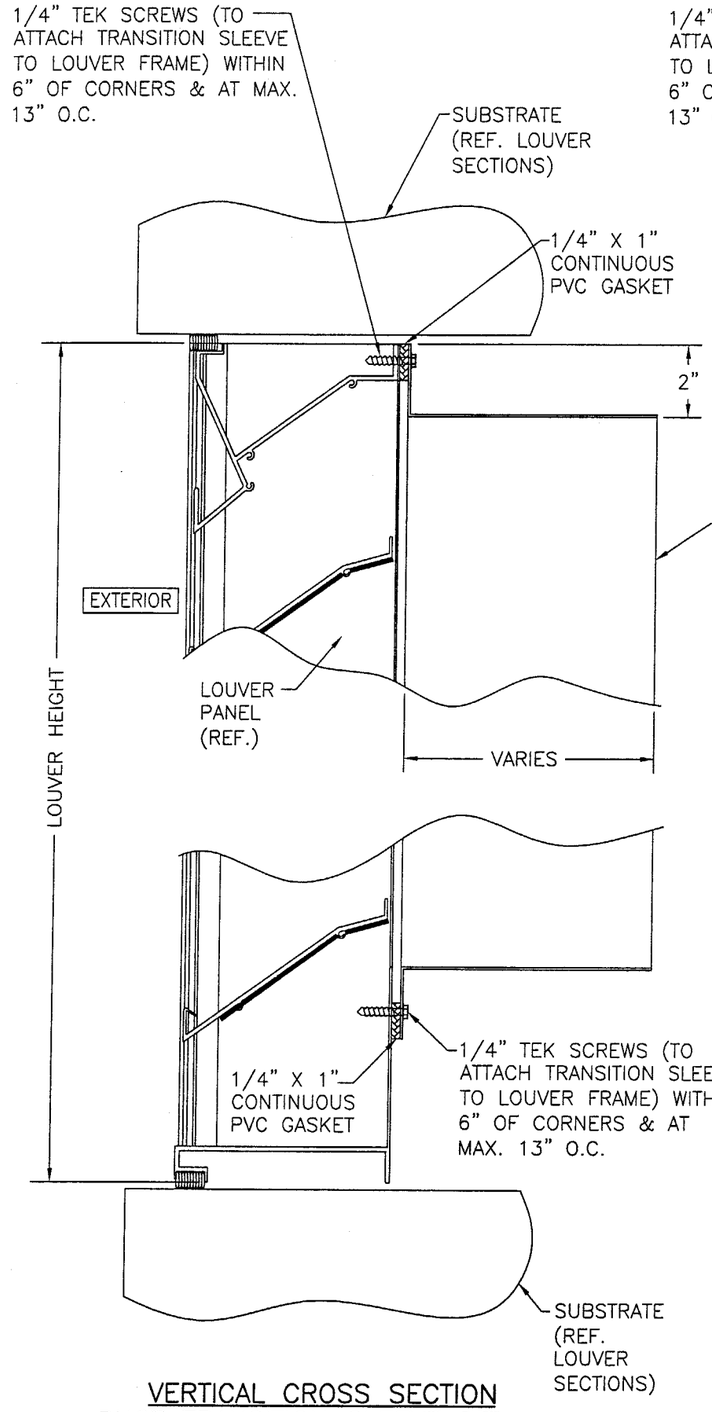
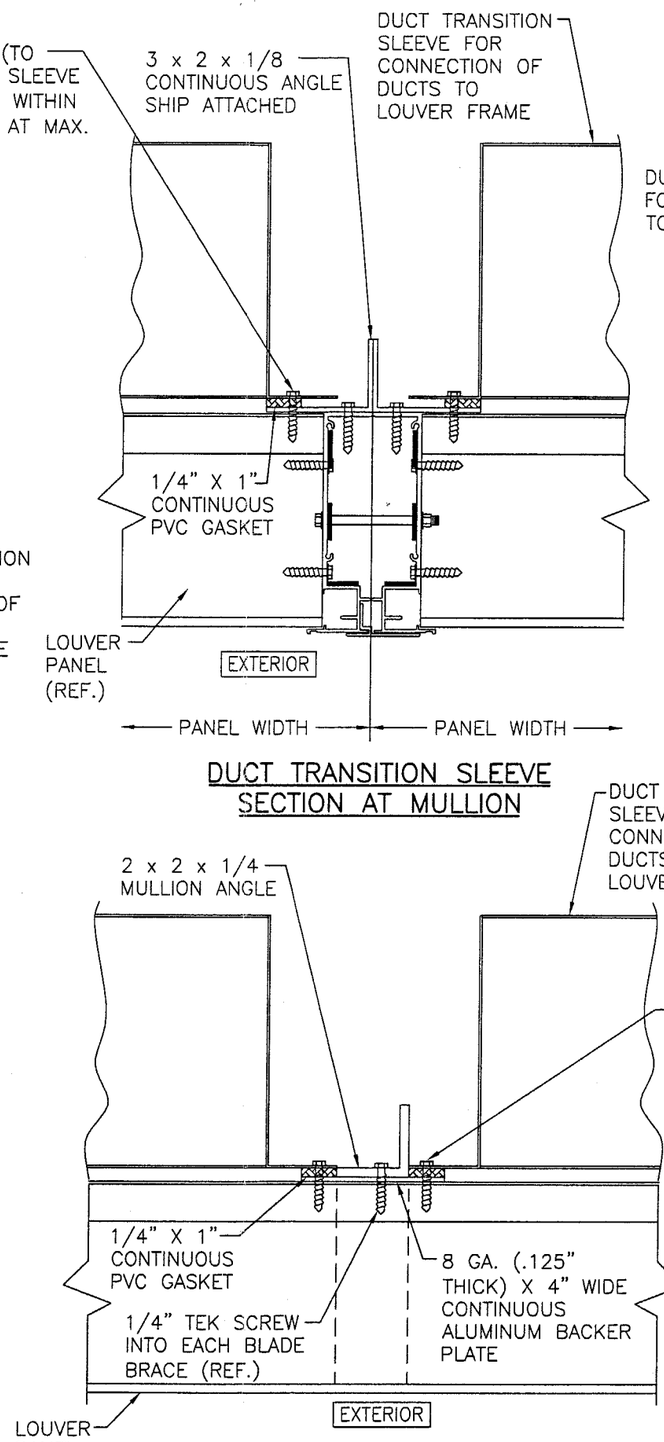
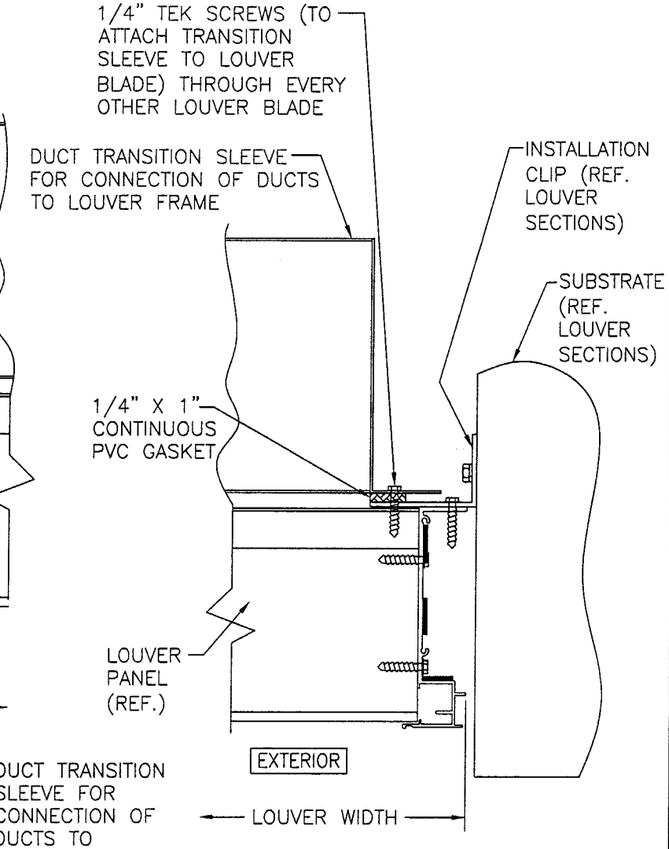
SHEET NO. 10 OF 11



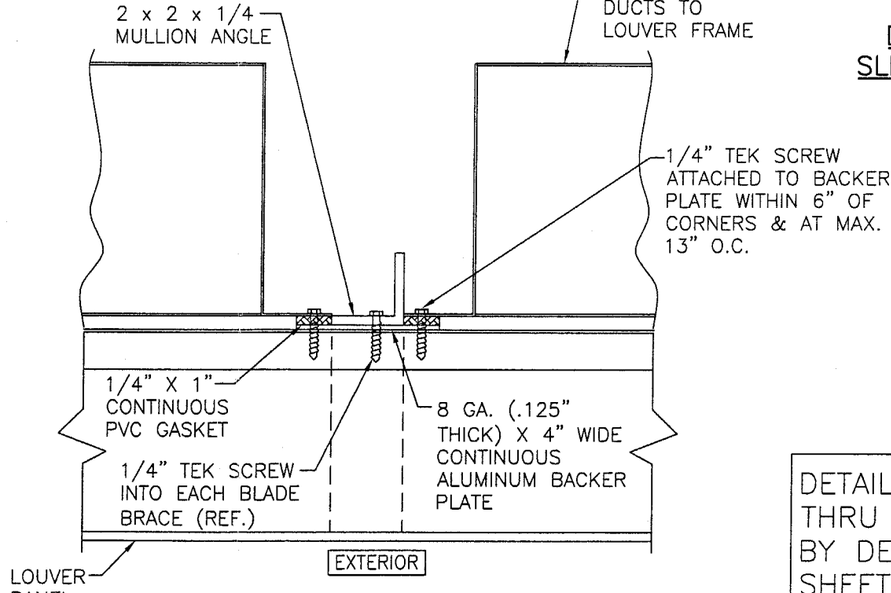
VERTICAL CROSS SECTION
DUCT TRANSITION SLEEVE DETAIL



DUCT TRANSITION SLEEVE
SECTION AT MULLION



DUCT TRANSTION
SLEEVE JAMB DETAIL



DUCT TRANSITION SLEEVE
SECTION AT BLADE STIFFENER

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SHEET NO. 11 OF 11